



Material - DIN NiCr29Fe

Standard Specification for Nickel and Chromium Alloy Casting

Group - Non-Ferrous Nickel Alloys

Sub Group - DIN NiCr29Fe Nickel and Chromium Alloy Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.		
Silicon	Si %	0.500 max.		
Manganese	Mn %	0.500 max.		
Chromium	Cr %	27.000 - 31.000	As-Cast or Annealing or Age Hardning	
Aluminium	Al %	0.500 max.		
Copper	Cu %	0.500 max.		
Iron	Fe %	7.000 - 11.000		
Phosphorus	P %	0.020 max.		_
Sulphur	S %	0.015 max.	Mechanical Properties	
Nickel	Ni %	Balance	Tensile Strength in Mpa	590 min.
-	-	-	Yield Strength in Mpa	240 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
2.4642	DIN	Germany	Casting	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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